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Technical Data Sheet

Permatex® Rearview Mirror Adhesive

AAM Revised 11/02

PRODUCT DESCRIPTION

S.I.N.: 834-300

Permatex® Rearview Mirror Adhesive is a two part adhesive that permanently bonds mirror buttons to windshields. Achieves handling strength in seconds, and mirror mounting strength in 30 minutes. ODC free. OEM approved. NOT designed for PLASTIC buttons.

PRODUCT BENEFITS

- Easy to use
- Fast curing
- OEM factory service specified

TYPICAL APPLICATIONS

- All foreign and domestic metal rearview mirror mounting buttons

DIRECTIONS FOR USE

Read all directions before beginning repair. Repairs can be made ideally at temperatures from 50°F to 75°F. Repairs made at lower temperatures will take longer to cure.

1. Remove the mounting button from the mirror bracket.
2. On the outside of the windshield, mark the spot where the button was mounted with a felt-tip marker or crayon.
3. Scrape all old adhesive off windshield and the button with a safety razor. (Be careful not to gouge button with razor.)
4. Using fine grit sandpaper, put on a flat, hard surface and gently sand the mounting surface of the button using a circular motion. Clean both the windshield and the button with alcohol.
5. Squeeze the activator ampule between thumb and forefinger over the paper sleeve until the inside ampule breaks. Slide off the paper sleeve and gently squeeze the ampule until the activator is released to the felt tip.
6. Apply the activator to the windshield where the spot has been marked by the felt-tip marker. Use a circular motion and make sure that the activator overlaps the mark by at least $\frac{1}{8}$ inch. Allow the activator to dry for at least 2 minutes. **DO NOT TOUCH** the glass after the activator has been applied.
7. Cut the cap off the adhesive tube. Apply one drop to the center of the button. (Remember, more is **not** better.)
8. Immediately apply the button to the windshield, ensuring that the correct side is up (usually the rounded side). Hold firmly against the windshield for at least 1 minute. Do not move the button during this time. Allow to set for at least 30 minutes.
9. Mount the mirror bracket onto the button. Clean off the marking on the outside of the windshield with alcohol.

10. Wipe off any uncured resin with a cloth.
11. Uncured resin may be cleaned up with a cloth saturated with alcohol.
12. Clean hands with Fast Orange® hand cleaner.

PHYSICAL PROPERTIES

	Typical Value
Chemical Type	Methacrylate Ester
Appearance	Adhesive-yellow/Activator-blue-green
Odor	Mild
Specific Gravity	1.13
Flash Point, COC	>200°F
Temperature range	-60°F to 200°F

GENERAL INFORMATION

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as an adhesive for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

ORDERING INFORMATION

Part Number	Container Size
03325	24 ml bottle
03346	6 ml bottle
81844(11067-2)	2-part, carded

STORAGE

Products shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8° to 28°C (46° to 82°F) unless otherwise labeled. Optimal storage is at the lower half of this temperature range. To prevent contamination of unused product, do not return any material to its original container.

NOTE

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